

17

Notice of Allowability	Application No.	Applicant(s)
	10/674,001	ROSENBERGER ET AL.
	Examiner Sue A. Purvis	Art Unit 1734

-- **The MAILING DATE of this communication appears on the cover sheet with the correspondence address--**

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to 23 Dec 2004.
2. The allowed claim(s) is/are 1-14.
3. The drawings filed on 30 September 2003 are accepted by the Examiner.
4. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All
 - b) Some*
 - c) None
 of the:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

* Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

5. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
6. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date _____.
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).
7. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

1. Notice of References Cited (PTO-892)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)
3. Information Disclosure Statements (PTO-1449 or PTO/SB/08),
Paper No./Mail Date _____
4. Examiner's Comment Regarding Requirement for Deposit
of Biological Material
5. Notice of Informal Patent Application (PTO-152)
6. Interview Summary (PTO-413),
Paper No./Mail Date _____.
7. Examiner's Amendment/Comment
8. Examiner's Statement of Reasons for Allowance
9. Other _____.

EXAMINER'S AMENDMENT

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Kara Armstrong on Friday, February 25, 2005.

The application has been amended as follows:

Cancel non-elected claims 15-27.

2. The following is an examiner's statement of reasons for allowance:

Applicant claims a process for manufacturing a packaging material from a flexible, multi-layer film-type laminate. The process includes the steps of laminating and/or extruding the film, printing on the film and then coating it with a sealing lacquer. These steps take place in-line at individual stations in a common production device. Furthermore, coating takes place using an electrostatic coating process in which coating particles are charged electrostatically and transferred to the film surface to be coated using transfer means by applying an electric field and melted to give a coating film and/or cured.

Haneda et al. (US Patent No. 5,260,753) discloses a color image forming method where, looking to Figure 8, where the transfer paper (PA) is printed on, then coated with a transparent toner particle layer by the developing unit (46T2) and fixed by a heat roller fixing unit (55). Applicant's claim requires a laminating and/or extrusion process to be means of feeding the film to the printing and coating steps, but there is no reason or

Art Unit: 1734

suggestion for the transfer paper in Haneda to come from a laminating or extrusion step.

As can be seen in Figure 3, the paper comes from a stack of papers which were created at an earlier time and stored in the printing and coating machine. There is no motivation for having the laminating and/extrusion step in-line in a common production device with the printing, coating, and sealing steps as required by applicant's claim.

Brault et al. (US Patent No. 5,601,959) discloses creating films by laminating and/or extrusion, but there is no reason or suggestion for printing on the material, then coating and fusing the layer. Brault teaches transferring the printed material to another layer which cannot occur if there is a coating and fusing step. (See Figures 9-12; Col. 8, lines 54-59; Col. 9, line 66 through Col. 10, lines 1-3.)

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

3. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Listed on attached PTO-892.
4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sue A. Purvis whose telephone number is (571) 272-1236. The examiner can normally be reached on Monday through Friday 9am to 6pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christopher A. Fiorilla can be reached on (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Art Unit: 1734

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



Sue A. Purvis
Primary Examiner
Art Unit 1734

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February 28, 2005